



V-CZ99 REPAIR/MAINTENANCE MANUAL

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CAUTIONS AND WARNINGS

Read, understand, and follow all warnings, training materials, and safety instructions for the CZ99.

CAUTION: CLASS **3R** LASER, PRODUCT, LASER RADIATION. DO NOT stare into beam or view directly with optical instruments.

WARNING: VirTra CZ99 recoil kits are for training purposes only.

The repair/maintenance procedures described below are to be performed by trained personnel. For installation procedures, please refer to the V-CZ99 installation manual. Any procedures not covered in either the installation or the repair/maintenance user manuals are considered Factory Maintenance & Repair and it is required that the item be sent to VirTra for repair.

TABLE OF CONTENTS

I.	RECOIL KIT COMPONENTS	4
A.	BARREL ASSEMBLY	4
B.	MAGAZINE ASSEMBLY	5
II.	INSPECTION/MAINTENANCE GUIDELINES	6
A.	GENERAL CARE	6
B.	LUBRICATION	6
C.	TAILPIECE	9
D.	PISTON STRIKER AND ASSOCIATED O-RINGS.....	10
E.	AIR TUBE.....	11
III.	TROUBLESHOOTING	12
A.	MAGAZINE LEAKS.....	12
B.	WEAPON LEAKS.....	13
C.	SHOT REGISTRATION	14
D.	APPROVED LUBRICANTS	14
IV.	CONTACT VIRTRA	15

I. RECOIL KIT COMPONENTS

A. BARREL ASSEMBLY

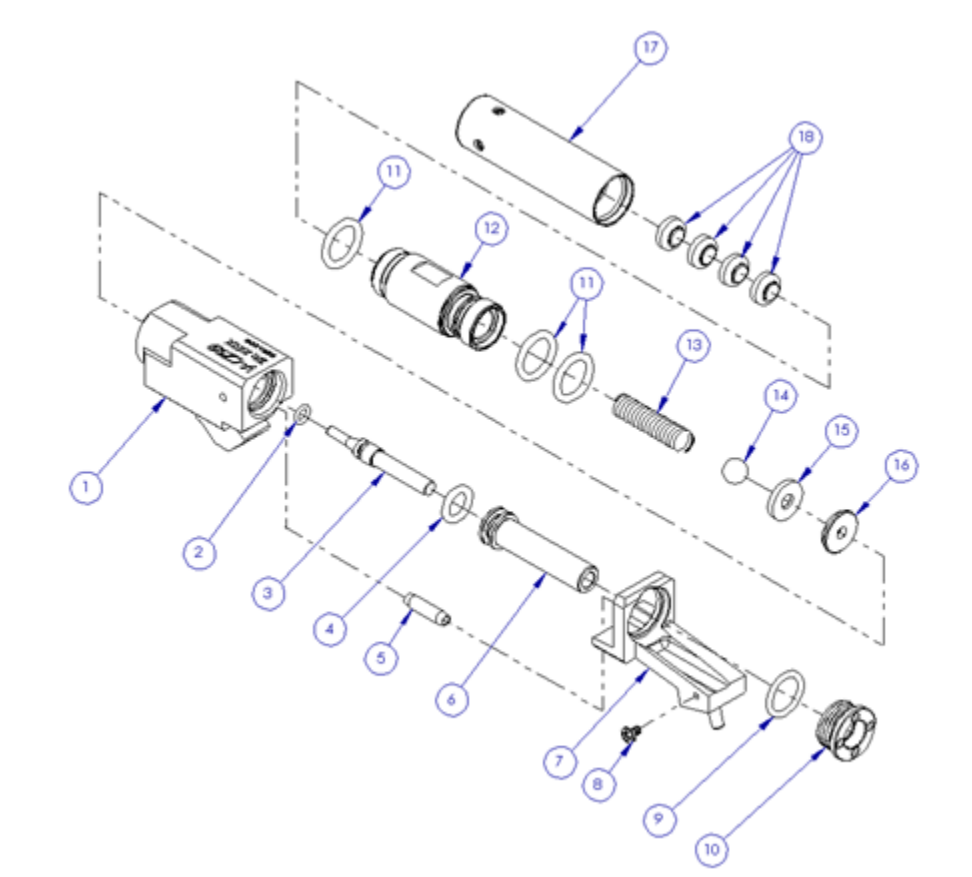


Figure 1: Barrel Assembly

ITEM NO.	DESCRIPTION	ITEM NO.	DESCRIPTION
1	Barrel Block	10	Tailpiece Fastener
2	Striker O-Ring	11	Charge Chamber O-Ring, 012
3	Striker	12	Charge Chamber
4	Piston O-Ring	13	Charge Chamber Spring
5	Air Tube	14	6mm Ball Bearing
6	Piston	15	Charge Chamber Flat Seal
7	Tailpiece	16	Brass Washer
8	Tailpiece Sealing Screw	17	Laser Housing Assembly
9	Tailpiece Fastener Seal	18	Battery

Table 1: Barrel Assembly Components

B. MAGAZINE ASSEMBLY

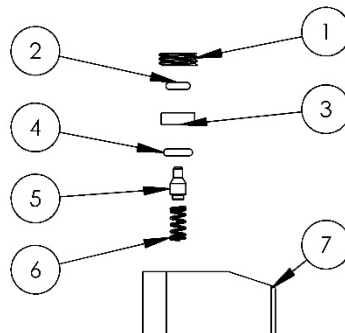


Figure 2: Double Seal Assembly

ITEM NO.	DESCRIPTION
1	Double Seal Cap
2	Top O-Ring, 005
3	Double Seal Spacer
4	Bottom O-ring, 007
5	Double Seal Valve
6	Compression spring
7	CO2 Magazine

Table 2: Double Seal Components

II. INSPECTION/MAINTENANCE GUIDELINES

A. GENERAL CARE

It is recommended that specific (non-duty) firearms and/or firing pins be dedicated for use with the CO2 recoil kits.

All CO2 magazines should be depressurized at the end of the day to increase the lifespan of VirTra products. To depressurize a VirTra magazine, first insert the depressurization tool until all CO2 has been expelled. Allow magazine to rest for at least 30 seconds, then insert the tool again to be sure all CO2 has been exhausted.

CO2 recoil kits are capable of expending at least 2 full magazines in less than 60 seconds. Doing so will reduce the temperature of the weapon and cause a reduction in number of shots. If this is experienced, wait a few minutes between magazines.

B. LUBRICATION

The V-CZ99 should be checked for lubrication daily. If none is observed, follow these steps to properly lubricate the V-CZ99 Recoil Kit using an approved lubricant from the list supplied in the V-CZ99 Installation Manual.

- Use a cotton swab or microfiber cloth to apply a thin layer of approved lubricant to the portion of the recoil kit that is visible thru the ejection port (Figure 3).

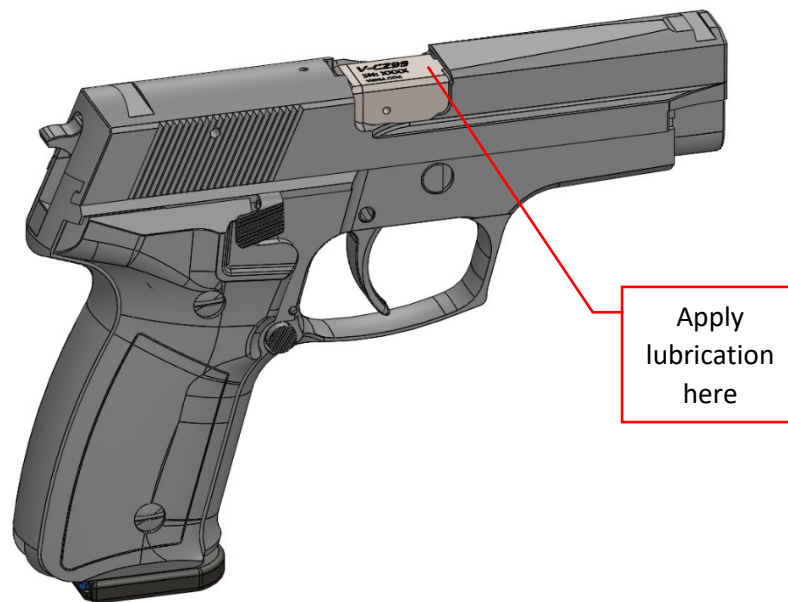


Figure 3: Lubrication of Recoil Kit thru Ejection Port

- Lock the slide to the rear position. Apply a thin layer of approved lubricant to the portion of the recoil kit that protrudes thru the front of the slide (Figure 4).

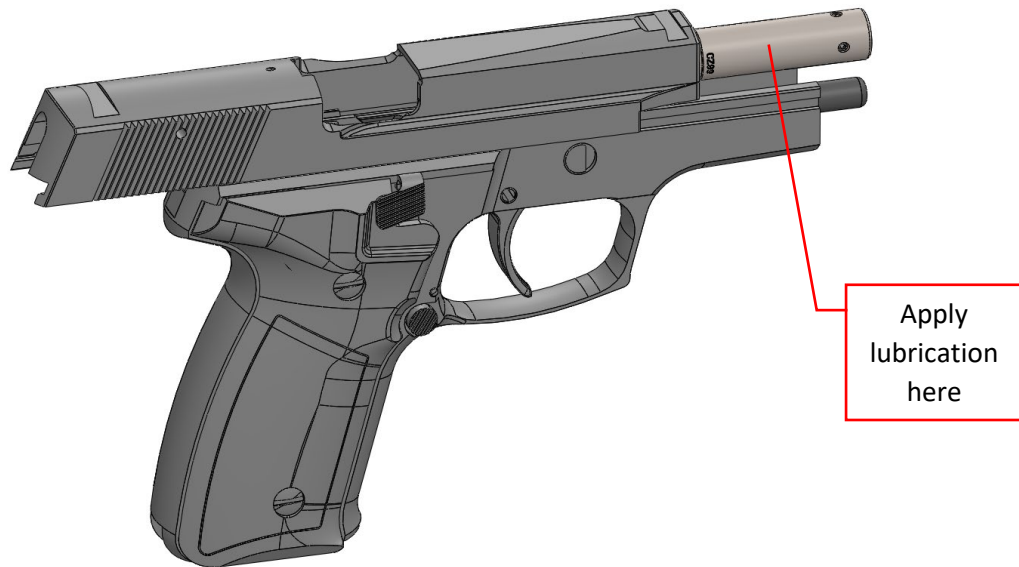


Figure 4: Lubrication of Recoil Kit Barrel

- With the slide locked to the rear position, apply a thin layer of approved lubricant to the rear section of the slide rails (Figure 5) and the front section of the frame rails (Figure 6). Move the slide front-to-back several times to spread the lubrication along the rails.

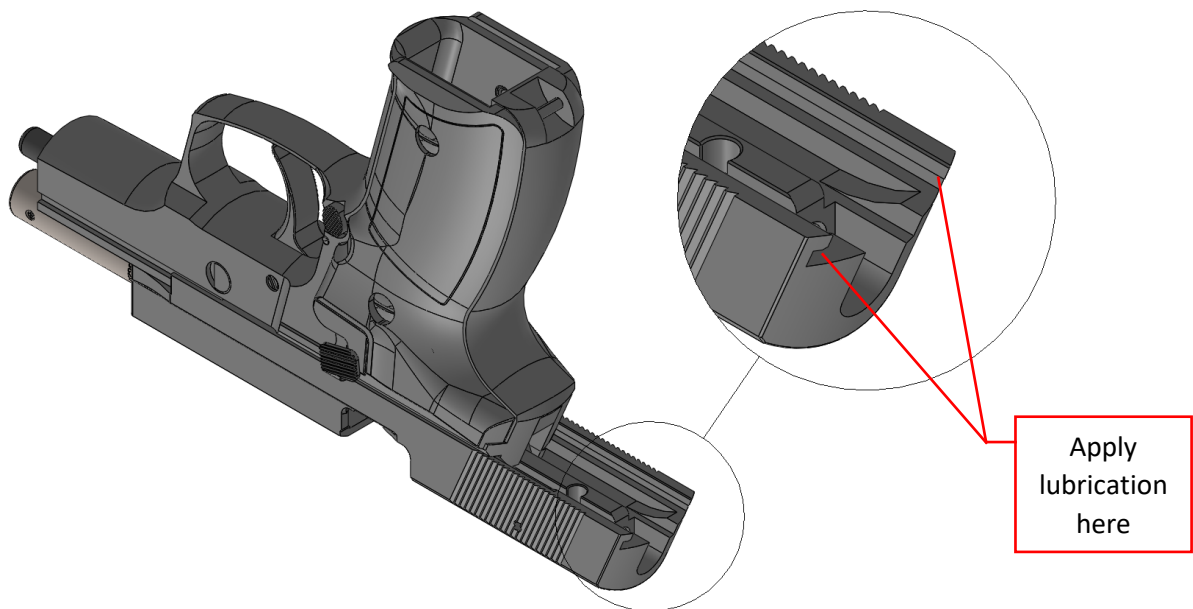


Figure 5: Lubrication of Slide Rails

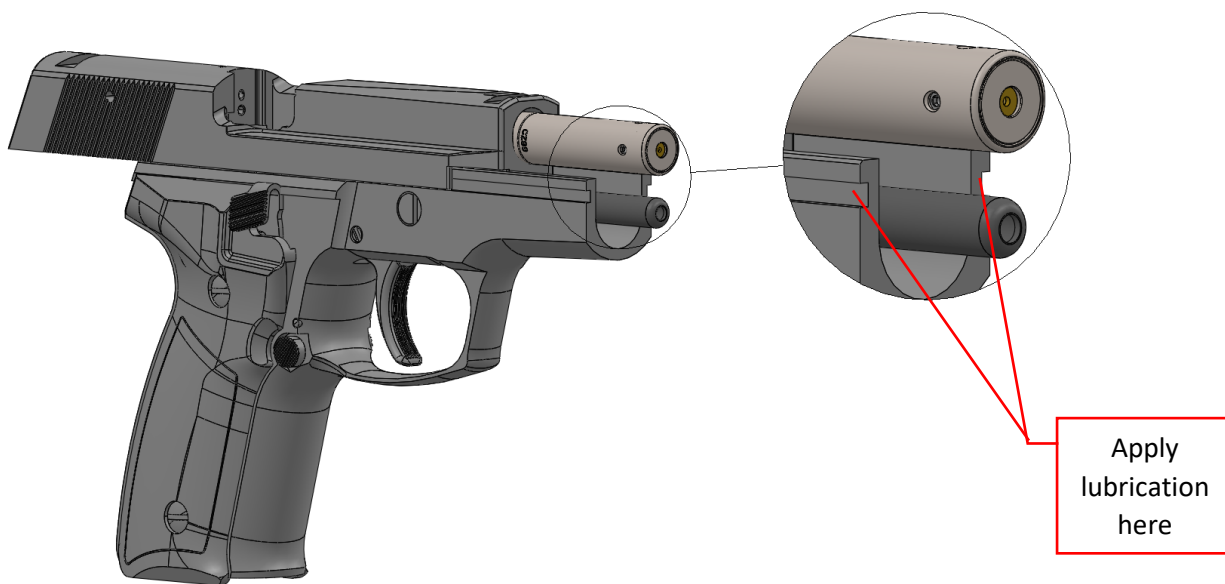


Figure 6: Lubrication of Frame Rails

- Do not use any of the approved lubricants on the internal components of the recoil kit. Internal components such as the piston striker (Figure 1, #3) and O-rings (Figure 1, #4) should be lubricated with Slip 2000 or Lucas Oil.

C. TAILPIECE

Before beginning training, always ensure the tailpiece fastener is secured tightly and the tailpiece is in place.

- Pull the slide towards the rear of the gun, exposing about an inch of the chamber. Insert the tailpiece wrench into the mating holes on the tailpiece fastener. Turn wrench in a clockwise direction until tailpiece fastener is completely snug and cannot turn anymore (Figure 7). Make sure the tailpiece and barrel block edges line up correctly. Misalignment can cause premature wear on the air transfer tube and possible kit malfunction.

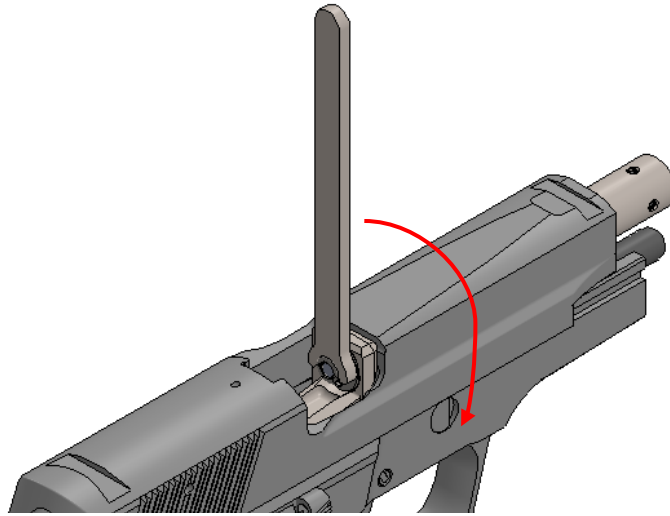


Figure 7: Tailpiece Tightening

- Once weekly, remove the Tailpiece Fastener and inspect the Tailpiece Fastener Seal (Figure 1, #15). Replace if damaged.

D. PISTON STRIKER AND ASSOCIATED O-RINGS

Inspection of the striker and piston O-rings (Figure 1, #2, #4) should be done once weekly. These O-rings are essential to ensure consistent and high-quality recoil and should be cared for accordingly.

- Disassemble the firearm and remove the barrel assembly.
- Remove both the piston and striker (Figure 1, #2, #3) and wipe down with a rag or paper towel.
- Inspect both the piston and striker O-rings (Figure 1, #2, #4) and replace if any damage/wear is present.
- Inspect the striker pin for any unusual wear or damage. If any is noticed, it should be replaced.
- Use a cotton swab to clean the inside of the piston as well as inside of the barrel block, making sure to remove all buildup or debris.
- Apply a thin layer of lubricant to outside surfaces of piston and striker O-rings.
- Replace freshly lubricated piston into the barrel block and move piston back and forth to distribute grease.
- Inspect the tailpiece and tailpiece fastener to ensure no large chips or breaks have occurred in any of the parts. If damage is noticed in either part, the kit should not be used.

E. AIR TUBE

Inspect the air tube (Figure 1, #5) once monthly. If any excessive wear or damage is noticed, it should be replaced. Refer to the picture below of a worn air transfer tube (Figure 8).



Figure 8: Damaged Air Tube

III. TROUBLESHOOTING

A. MAGAZINE LEAKS

New magazines may leak at the double seal top cap the first few times they are filled up. If this should happen, insert the magazine into a CZ99 weapon that contains a VirTra recoil kit. Fire the weapon in a safe direction a few times and remove the magazine from the weapon. If this leak persists, repeating this process of test firing the weapon may help eliminate the leaking. This can be repeated 2 to 3 times.

If the magazine continues to leak, the seals may need to be greased with lubricant using the following procedures.

- **Warning:** Fully depressurize the magazine before proceeding. Refer to 'General Care' for depressurization procedures.
- Remove the double seal cap (Figure 2, #1) using a thick blade screwdriver.
- Use a small pick or screwdriver to remove the 005 O-ring (Figure 2, #2) and double seal spacer (Figure 2, #3). Inspect the O-ring and replace if any damage/wear is present.
- Use a small pick or screwdriver to remove the 007 O-ring (Figure 2, #4). Inspect the O-ring and replace if any damage/wear is present.
- Invert the magazine and allow the double seal valve (Figure 2, #5) and compression spring (Figure 2, #6) to drop free. Inspect the spring and replace if any damage/wear is present.
- Place compression spring onto the double seal valve and install in the cylinder.
- Apply a thin layer of lubricant to the 007 O-ring and place into the cylinder.
- Apply a thin layer of lubricant to the 005 O-ring, fit into the cup of the double seal spacer, then place into the magazine with O-ring facing up.
- Apply Loctite onto the double seal cap according to VirTra Loctite instructions and install using a thick blade screwdriver. Note: Do not overtighten.

If the leak coming from the double seal of the magazine will not stop after going through the above procedures, or if the leak is coming from a different area such as the bottom of the magazine, fully depressurize the magazine and contact the VirTra Service Department for further assistance.

B. WEAPON LEAKS

If a leak is experienced when the magazine is inserted into the weapon, and the leak is not coming from the magazine, or if it is determined that a leak is occurring within the recoil kit, follow the steps below.

First, refer back to the previous sections associated with the list below to check for possible causes of a leak. Be sure to check all O-rings for excessive wear and check tightness where applicable.

- Section II-C, Tailpiece
- Section II-D, Piston Striker and Associated O-Rings
- Section II-E, Air Tube

Test the weapon. If the recoil kit is still leaking, use the following steps to disassemble and inspect the charge chamber:

- Remove the magazine.
- Disassemble the firearm and remove the barrel assembly.
- Unscrew the charge chamber (Figure 1, #12) from the barrel block (Figure 1, #1) using a ½ inch wrench on the charge chamber and an adjustable wrench on the barrel block.
- Remove the brass washer (Figure 1, #16), charge chamber flat seal (Figure 1, #15), ball bearing (Figure 1, #14), and charge chamber spring (Figure 1, #13).
- Inspect the charge chamber flat seal and charge chamber O-rings (Figure 1, #11). Replace the seals if any damage/wear is present.
- Install parts in this order: charge chamber o-rings, charge chamber spring, ball bearing, charge chamber flat seal, and brass washer. **Installation note:** Ensure the orientation of the charge chamber seal matches its inner chamfered side to the ball bearing and the brass washer inner chamfered side matches the insertion of the striker pin.
- Screw the charge chamber onto the barrel block. Note: Do not overtighten.

If leaks continue after test firing, contact the VirTra Service Department for further assistance.

C. SHOT REGISTRATION

Problems with shot registration can be resolved by the following:

- Ensure that all of the lights are off in the training room while using the simulator. Also ensure that no light from any other source shines on the screens.
- Replace the battery pack in the barrel assembly.
Use a ½ inch wrench to hold the charge chamber (Figure 1, #12) and use your hand to unscrew the Laser Housing (Figure 1, #17). Replace the batteries (Figure 1, #18) and reassemble.
Installation Note: When placing the batteries in the housing, make sure the polarity is correct by placing the flat part of each battery into the housing first (Figure 9 9).



Figure 9: Battery Installation

- For more comprehensive diagnostic instructions refer to the manual “Establishing and Assigning Weapon Laser ID”. It can be found in the VirTra User Manuals folder on the Instructor Station.
- Another cause of failed shot registration on the system is a poor calibration or change in lighting that requires a calibration of the system. Refer to the V-Tracking™ Calibration Section of the VOS Manual. “Establishing and Assigning Weapon Laser ID.” It can be found in the VirTra User Manuals folder on the Instructor Station or in the V-RC Portal.

D. APPROVED LUBRICANTS

Lubricate the weapon following normal manufacturer instructions using approved lubricants.

Approved Lubricants Include:

- Lucas Oil™ Extreme Duty Gun Oil
- Slip 2000 EWL™

IV. CONTACT VIRTRA

For any questions or additional help with any part of this manual, please contact VirTra via the information below.

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